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### TURNKEY SULFURIC ACID SOLUTIONS

# KOCH ENGINEERED SOLUTIONS, LLC (KES) & KOCH MINERALS & TRADING, LLC (KM&T) can deliver a unique comprehensive sulfuric acid facility solution that enables favorable returns with reliable outcomes. The combined capabilities offer a secure, reliable source of sulfur all while providing a lump sum turnkey engineering, procurement and construction arm to deliver a superior operating facility.



#### Feedstock

- KM&T can act as the supplier of sulfur feedstocks needed to operate the facility.
- KM&T trades and transports roughly 1.5mm tons of sulfur annually.



# Facility Design & Construction

- KES-led project management, lump sum turnkey EPC, including licensing partners, can deliver a holistic sulfuric acid plant enabling a faster and more cost effective approach.
- KES also has significant in-house equipment capabilities that can be leveraged within the scope of the sulfuric acid facility.



#### Aftermarket Support

- KES subsidiaries, Koch Specialty Plant Services (KSPS) and John Zink Hamworthy Combustion (JZHC), will continue to be engaged in any aftermarket support required to meet optimal performance.
- KM&T potential to trade or transport finished product as needed.

### **Partner of Choice**

#### GLOBAL SCALE

KES is an affiliate of Koch Industries that has \$100+ bn<sup>1</sup> in revenues, global presence and investment grade credit <sup>1</sup> As estimated by Forbes

#### **DECISIVE ACTION**

Unrivaled ability to marshal resources to move decisively and with certainty when the right opportunities present themselves

#### PRIVATE

KES' status as a private company and management philosophy allows partners to focus on capturing long-term opportunities

#### **MUTUAL BENEFIT**

True partnership mentality. Expectation that KES will work to make partnerships as successful as possible

#### **KOCH LABS**

**Experts:** Engage KES' internal subject matter experts to help better understand market and customer opportunities as well as solving technical challenges

**Develop:** Use KES and Koch-affiliate facilities and businesses as a test bed for product development and proof of concept, allowing for quicker time to market and product design cycles

**Engage:** Opportunity to engage KES and Koch affiliates as a partner, customer and supplier

# ENGINEERED SOLUTIONS

### Koch As a Favorable Proven Project Partner

Ability to De-risk and Optimize Full Project Scope with One Partner

## PROJECT ENGINEERING, PROCUREMENT & CONSTRUCTION (EPC)

- Optimized Process Designs (OPD):
  "One-Stop Shop" lump sum turnkey EPC
  - 1,000 1,800+ field employees supporting direct field construction
  - 33,000 sq. ft. fabrication shop + 35,000 sq. ft of warehouse in Katy, TX
- 40+ years of EPC experience, focused on small and large capital builds (~\$5mm - ~\$1bn+)
- Experience leveraging global licensing providers with more than 1,000 customized sulfuric acid plants worldwide, for proven sulfuric acid technology and process license

#### POTENTIAL FOR FINANCIAL BACKING

Koch has the ability to invest in sulfuric acid plants or larger projects where sulfuric acid is a supporting feedstock

#### **KOCH ENGINEERED EQUIPMENT**

- JZHC: global leader in emissions control & clean air combustion systems
- KSPS & Koch-Glitsch (KG): leader in providing services for vessels, mass transfer, mist elimination, combustion and phase separation equipment

#### SULFUR FEEDSTOCK SUPPLY

- Currently represent 1.5mm tons sulfur / year
- ~550kt of Koch's own production or terminals, via Pine Bend & Corpus Christi Refining production
- 600+ tank car rail fleet
- 100kt truck to rail transload in Los Angeles commissioned in Q3 2021
- KM&T has the ability to import sulfur from their San Francisco-area terminal to further expand feedstock supply



#### Koch Engineered Solutions for Sulfuric Acid Plants

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