



PCR30-R02N

30% PCR-containing Compound

Features: Nucleated compound with virgin PP and post-consumer recycled (PCR) PP.

Applications: Bottles desiring PCR content

Resin Properties

	Typical Value (SI)	Typical Value (English)	ASTM Test Method
Melt Flow Rate	2.1 g/10min		D1238
Density	0.90 g/cm ³		D1505
Primary Melting Temperature	145 -155 °C	293 – 311 °F	D3418

Mechanical Properties

	Typical Value (SI)	Typical Value (English)	ASTM Test Method
Tensile Yield Strength	30 MPa	4400 psi	D 638
Tensile Elongation @ Yield	9%		D 638
Flexural Modulus - Secant	1090 MPa	159 kpsi	D 790
Deflection Temperature @66psi (0.455 MPa)	93 °C	199 °F	D 648
Notched Izod @ 23°C	69 J/m	1.3 ft-lb/in	D 256
Haze at 25mils	23%		D 955
Haze at 50 mils	50%		
Yellowness index	-6		

Regulatory

FDA – 21 CFR 177.1520(c) 3.2a and LNO

Please contact us for additional details on our custom PCR blends for your specific application.

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The data and information represented herein refer to typical values obtained in our laboratories by the methods or apparatuses indicated and should be so considered. Since processing variables are a major factor in product performance, this information should serve only as a guide. Since customers' testing conditions are outside our control, the reproducibility of our data in a customer's testing facility is not guaranteed. Customer should confirm results under its testing conditions. There is no implied warranty of merchantability or fitness for a particular purpose. Establishing satisfactory performance of the product for the intended application is the customer's sole responsibility. No warranty is given concerning the existence or non-existence of any patents claiming any pertinent subject matter presented herein. The Company assumes no obligation, express or implied, or liability for use of or reliance on the information and data presented. INV Polypropylene, LLC disclaims all product warranties expressed or implied, including warranties of fitness for particular purpose or of merchantability. Further, this product is not intended for use in the manufacture of any form of implanted medical or surgical device. © 2022 INV Polypropylene, LLC. All rights reserved.