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## Liquid-Liquid Extraction Specification Sheet (Metric Units)

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Contact Information			End	End User Contact Information			
Name			En	End User Company			
Title				Address			
Compony				City, State, Zip			
Address				Country			
City, State, Zip				Inquiry Da	ate		
Country				Date Quotation Required			
Email			Da	te Equipment Requir	ed		
Phone					Firm Price Budget Price		
Your Reference No.							
New or Existing Tower	?1 New	Existing		Column N	0		
Un	nit	-		Column Name			
			Existi	Existing Column I.D. <sup>1</sup> (mm)			
			Manhole / Col	umn Access I.D. (mr	n)		
					·		
Welding Permitted?	Weld To Towe	r Shell	Weld To Tower Atta	achments N	lo Welding Permitted		
Stream Properties							
Stream #	1	2	3	4	1		
Fluid Name							
Throughput (m <sup>3</sup> /h)							
Viscosity (cP)							
Density (kg/m <sup>3</sup> )							
Pressure (bar abs)							
Temperature (°C)							
	То	n	Bottom				
Interfacial Surface Tens		۲	Bottom				
	· · · <u> </u>	Light	Heavy				
	to be removed	Light	Houvy				
Colute							
	1	2	3	4	3		
Solute concentration					≝→□		
(mass %) in stream _				·	-		
Nozzles					<b>]</b> ②		
Nozzle Size (mm)					•		
· · · <u>–</u>							
Other Process Condition							
Do you have e	experience with th		Yes	No			
	lf yes, please att	ach any pertiner	nt information or provide	details in the Commen	its section.		
ls a particular	type of extractor p	preferred? 1	Fray Packed	Other (Agitated	, KARR™ column, etc.)²		
	Fouling	Tendency H	High Low	None			
Are there any suspend	led solids present	in feeds?	res No				
lf y	es, concentratior	ı (mass%)		Approximate size (micron)			



Mechanical Data Are there any space limitations?	Yes	No		Corrosion allowance for internals (mm)		
Diameter limit (mm)				Design Temperature (°C)		
Height (mm)				Vessel Body Flanges?	Yes	No
What are the allowable/preferred m	aterials o	f construc	tion?			
Internals/Trays			Packing _			
Special uplift requirements:						

Internals Only

Complete extraction column (shell and internals)<sup>2</sup>

Modular extraction system including column installed in a structural frame with all of the required tanks, heat exchangers, pumps, piping and instrumentation.<sup>2</sup>

<sup>1</sup> If vessel is existing, please provide vessel elevation, orientation drawing, and drawings of existing tower attachments (or Koch-Glitsch drawing number if applicable).

<sup>2</sup> For a scope of supply beyond internals, we will refer the inquiry to Koch Modular Process Systems.

Please provide any additional information that will help with your design and describe any documents you will send. Include relevant drawings of existing equipment so that we may design a compatible solution. Use more than one sheet if necessary.

**Comments/Sketch**