

# Koch's U.S. Environmental Protection Agency Honors

Koch has a long history of working toward mutually beneficial environmental outcomes with the Environmental Protection Agency — earning awards and recognitions for programs aimed at enhancing safety, being more energy efficient and reducing emissions at operating facilities.



## **5** EPA ENERGY STAR® **PARTNER OF THE YEAR AWARDS** **FOR ENERGY MANAGEMENT** 2017, 2021, 2022, 2023 and 2024

### **11** **CERTIFIED** **PLANTS**

Koch companies in refining, fertilizer, pulp and flat glass have all met the strict EPA requirements to earn ENERGY STAR® certification for plants. The energy performance of industrial facilities is compared nationally to similar operations. Only the top 25% become certified.

### **12** **CHALLENGE** **FOR INDUSTRY** **ACHIEVERS**

ENERGY STAR® Challenge for Industry is a global initiative for industrial sites to reduce their energy intensity by 10% within five years.

### **13** **TOP** **PROJECTS**

Voted on by industry peers, business initiatives are eligible for ENERGY STAR® recognition by demonstrating leadership and commitment to reducing emissions and meeting EPA energy design criteria.

### **3** **CERTIFIED** **BUILDINGS**

ENERGY STAR® certification for buildings recognizes locations that rank in the top 25% of energy performance standards nationwide compared to similar facilities. Annual scores are verified by a third party.

## 11 CERTIFIED PLANTS

### FLINT HILLS RESOURCES

Corpus Christi, Texas - West Plant  
2025

Rosemount, Minnesota - Pine Bend  
2019-2023

### GEORGIA-PACIFIC

Big Island, Virginia  
2024-2025

Brewton, Alabama  
2021-2025

New Augusta, Mississippi - Leaf River  
2020-2025

Toledo, Oregon  
2025

### GUARDIAN INDUSTRIES

Dewitt, Iowa  
2020

### KOCH FERTILIZER

Beatrice, Nebraska  
2019-2023, 2025

Enid, Oklahoma  
2020-2025

Fort Dodge, Iowa  
2021, 2024-2025

Wever, Iowa  
2024-2025

## 12 CHALLENGE FOR INDUSTRY ACHIEVERS

### FLINT HILLS RESOURCES

Corpus Christi, Texas - West Plant  
2021-2024

### GEORGIA-PACIFIC

Brewton, Alabama  
2016-2020

Camas, Washington  
2019-2021

Crossett, Arkansas  
2020-2023

Green Bay, Wisconsin - Green Bay-Broadway  
2015-2018

Green Bay, Wisconsin - Green Bay-Day Street  
2019-2021

Muskogee, Oklahoma  
2014-2018

Palatka, Florida  
2014-2017

Plattsburgh, New York  
2023-2025

Port Hudson, Louisiana  
2022-2025

Zachary, Louisiana - Port Hudson  
2020-2022

### KOCH METHANOL

Saint James, Louisiana  
2023-2024

## 13 TOP PROJECTS

### FLINT HILLS RESOURCES

Rosemount, Minnesota - Pine Bend  
Top Project: Solar Power  
2024

### GEORGIA-PACIFIC

Green Bay, Wisconsin - Green Bay-Broadway  
Top Project: Natural Gas Boiler  
Top Project: Energy Billing  
2016, 2017

Green Bay, Wisconsin - Green Bay-Day Street  
Top Project: Visual Compressed Air Leak Repair  
2021

New Augusta, Mississippi - Leaf River  
Top Project: Drone Insulation Inspection  
2020

Palatka, Florida  
Top Project: Water Reduction  
2020

Pennington, Alabama Naheola  
Top Project: Biomass Boiler  
2019

Pennington, Alabama - Naheola  
Top Project: Ceramic Insulation  
2023

### GUARDIAN INDUSTRIES

Yorkshire, England - Goole  
Top Project: Goole Waste Heat Recovery  
2017

### KOCH FERTILIZER

Enid, Oklahoma  
Top Project: Steam Traps  
Top Project: Steam Management  
2023, 2024

### MOLEX

Multiple Locations  
Top Project: Electronically Commutated Fans  
Top Project: Energy Working Team  
2024

## 3 CERTIFIED BUILDINGS

### GEORGIA-PACIFIC CENTER

Atlanta, Georgia  
2010-2019

### KOCH HEADQUARTERS

Wichita, Kansas - HQ - Building T  
2007-2010, 2017, 2019

Wichita, Kansas - HQ - Building H  
2016, 2019