

Essential Products. Environmental Stewardship.

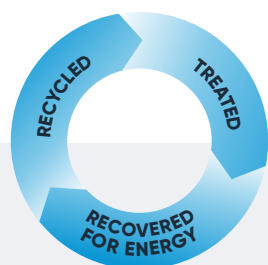


At Koch, we help people improve their lives by providing products and services they value more highly than their alternatives. We do this by experimenting and innovating to responsibly create more value for others while consuming fewer resources. The result is mutually beneficial outcomes. For our employees. For our communities. For our customers and suppliers. For our environment. Here's how.

By the Numbers.

*Data reflects aggregate U.S.-based Koch companies unless otherwise noted.

REDUCING WASTE



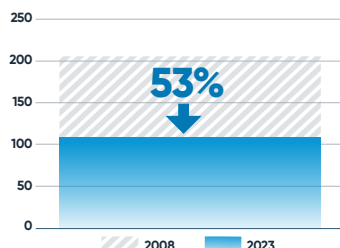
48% (320MM LBS) LESS PRODUCTION-RELATED WASTE FROM 2014 THROUGH 2023.

~90% PRODUCTION-RELATED WASTE RECYCLED, RECOVERED FOR ENERGY OR TREATED IN 2023.

LOWERING EMISSIONS

53%

DECREASE IN TOTAL CRITERIA AIR EMISSIONS from 2008-2023 (last reporting year).



REDUCTION IN CRITERIA AIR EMISSIONS

70% Flint Hills Resources' Pine Bend and Corpus Christi refineries have reduced criteria air emissions by approximately 70% since 2000 while increasing production to meet demand.

55%

OF GEORGIA-PACIFIC'S ENERGY NEEDS COME FROM RENEWABLE BIOMASS SOURCES.

LOWER AIR EMISSIONS PER BARREL

Flint Hills Resources' Pine Bend and Corpus Christi refineries' combined criteria air pollutant emissions per barrel in 2021 are approximately 36% lower than the average U.S. refinery.

*Data based on most recent reporting.

36%

GALLONS OF FUEL SAVED

KBX Logistics used smart software to reduce 4,600 metric tons of carbon dioxide emissions in one year in 2023.

450K

80%

DECREASE IN SULFUR DIOXIDE EMISSIONS FROM 2008-2023.

19%

LOWER SCOPE 1 REPORTED GHG EMISSIONS IN THE U.S. SINCE 2014. THAT'S MORE THAN 5.3MM METRIC TONS OF CO2E.

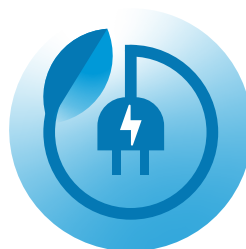
SAVING ENERGY

**EPA'S ENERGY STAR® PARTNER OF THE YEAR:
2017, 2021, 2022, 2023, 2024**



10 **EPA ENERGY STAR
CERTIFIED FACILITIES**
across four diverse
industries.

- Refining
- Fertilizer
- Pulp and paper
- Flat glass



\$2.5B
**INVESTED IN ENERGY
EFFICIENCY PROJECTS
ACROSS U.S. KOCH
FACILITIES SINCE 2015.**

1ST **PULP MILL EVER
TO EARN THE EPA'S
ENERGY STAR
CERTIFICATION.**

\$2B+

**INVESTED IN ENERGY TECHNOLOGIES, SUCH
AS BATTERY, ENERGY STORAGE AND SOLAR
POWER INFRASTRUCTURE.**

**“Major companies, like Koch, that invest in energy reduction
and efficiency are investing in their future and ours.”**

– EPA REGION 7

CONSERVING HABITATS

13 **CERTIFIED PROGRAMS**
The Wildlife Habitat Council
(part of Tandem Global) has
certified conservation and
education programs at 13 Koch
company site

8.2M
TREES PLANTED

Since 2018, Georgia-Pacific has planted
more than 8.2 million trees through direct
investments in conservation projects.

ENVIRONMENTAL INNOVATIONS

70 TONS
**POTENTIAL
AIR EMISSIONS
REDUCTION USING
DIGITAL SENSORS.**

Flint Hills Resources and Molex, in
partnership with the EPA, created a leak
detection and repair system using digital
sensors. This has the potential to reduce
air emissions by as much as 70 tons at
a refinery, comparable to the annual
emissions of more than 5,000 cars.

**RECYCLING
PLASTIC-
COATED CUPS.**
**90% WERE PREVIOUSLY
NOT RECYCLED.**

Georgia-Pacific developed and
implemented a best-in-class
breakthrough process to recover the
fiber from plastic-coated cups, which
make up approximately 90% of the
cups that were previously not recycled.