

# Koch's U.S. Environmental Protection Agency Honors



Koch has a long history of working toward mutually beneficial environmental outcomes with the Environmental Protection Agency — earning us awards and recognitions for programs aimed at enhancing safety, being more energy efficient and reducing emissions at operating facilities.



## **5** EPA ENERGY STAR® **PARTNER OF THE YEAR AWARDS** **FOR ENERGY MANAGEMENT** 2017, 2021, 2022, 2023 and 2024



## **8** CERTIFIED PLANTS

Koch companies in refining, fertilizer, pulp and flat glass have all met the strict EPA requirements to earn ENERGY STAR® certification for plants.

The energy performance of industrial facilities is compared nationally to similar operations. Only the top 25% become certified.



## **13** TOP PROJECTS

Voted on by industry peers, business initiatives are eligible for ENERGY STAR® recognition by demonstrating leadership and commitment to reducing emissions and meeting EPA energy design criteria.



## **8** CHALLENGE FOR INDUSTRY ACHIEVERS

ENERGY STAR® Challenge for Industry is a global initiative for industrial sites to reduce their energy intensity by 10% within five years.



## **4** CERTIFIED BUILDINGS

ENERGY STAR® certification for buildings recognizes locations that rank in the top 25% of energy performance standards nationwide compared to similar facilities. Annual scores are verified by a third party.



## CERTIFIED PLANTS

Big Island, Virginia  
**GEORGIA-PACIFIC**  
2023

Rosemount, Minnesota  
**FLINT HILLS RESOURCES PINE BEND**  
2019, 2020, 2021, 2022, 2023

Beatrice, Nebraska  
**KOCH FERTILIZER**  
2019, 2020, 2021, 2022, 2023

Enid, Oklahoma  
**KOCH FERTILIZER**  
2020, 2021, 2022, 2023

Fort Dodge, Iowa  
**KOCH FERTILIZER**  
2021

Brewton, Alabama  
**GEORGIA-PACIFIC**  
2021, 2022, 2023

New Augusta, Mississippi  
**GEORGIA-PACIFIC LEAF RIVER**  
2020, 2021, 2023

Dewitt, Iowa  
**GUARDIAN INDUSTRIES**  
2020



## CHALLENGE FOR INDUSTRY ACHIEVERS

Crossett, Arkansas  
**GEORGIA-PACIFIC**  
2020-2023

Camas, Washington  
**GEORGIA-PACIFIC**  
2019-2021

Zachary, Louisiana  
**GEORGIA-PACIFIC PORT HUDSON**  
2020-2022

Green Bay, Wisconsin  
**GEORGIA-PACIFIC GREEN BAY-DAY STREET**  
2019-2021

Brewton, Alabama  
**GEORGIA-PACIFIC**  
2016-2020

Muskogee, Oklahoma  
**GEORGIA-PACIFIC**  
2014-2018

Green Bay, Wisconsin  
**GEORGIA-PACIFIC GREEN BAY-BROADWAY**  
2015-2018

Palatka, Florida  
**GEORGIA-PACIFIC**  
2014-2017



## TOP PROJECTS

Rosemount, Minnesota  
**FLINT HILLS RESOURCES PINE BEND**  
Top Project: Solar Power  
2024

Multiple Locations  
**MOLEX**  
Top Project: Electronically Commutated Fans  
Top Project: Energy Working Team  
2024

Enid, Oklahoma  
**KOCH FERTILIZER**  
Top Project: Steam Traps  
Top Project: Steam Management  
2023, 2024

Pennington, Alabama  
**GEORGIA-PACIFIC NAHEOLA**  
Top Project: Ceramic Insulation  
2023

Green Bay, Wisconsin  
**GEORGIA-PACIFIC GREEN BAY-DAY STREET**  
Top Project: Visual Compressed Air Leak Repair  
2021

Palatka, Florida  
**GEORGIA-PACIFIC**  
Top Project: Water Reduction  
2020

New Augusta, Mississippi  
**GEORGIA-PACIFIC LEAF RIVER**  
Top Project: Drone Insulation Inspection  
2020

Pennington, Alabama  
**GEORGIA-PACIFIC NAHEOLA**  
Top Project: Biomass Boiler  
2019

Green Bay, Wisconsin  
**GEORGIA-PACIFIC GREEN BAY-BROADWAY**  
Top Project: Natural Gas Boiler  
Top Project: Energy Billing  
2016, 2017

Yorkshire, England  
**GUARDIAN INDUSTRIES GOOLE**  
Top Project: Goole Waste Heat Recovery  
2017



## CERTIFIED BUILDINGS

Troy, Michigan  
**SRG GLOBAL A GUARDIAN COMPANY**  
2020

Wichita, Kansas  
**HQ - BUILDING T**  
2007-2010, 2017, 2019

Wichita, Kansas  
**HQ - BUILDING H**  
2016, 2019

Atlanta, Georgia  
**GEORGIA-PACIFIC CENTER**  
2010-2019