

Koch's U.S. Environmental Protection Agency Honors



Koch has a long history of mutually beneficial collaborations with the EPA — from awards and recognition, to programs aimed at enhancing safety and reducing emissions at operating facilities.



5 EPA ENERGY STAR® **PARTNER OF THE YEAR AWARDS** **FOR ENERGY MANAGEMENT** 2017, 2021, 2022, 2023 and 2024



7 CERTIFIED PLANTS

Koch companies in refining, fertilizer, pulp and flat glass all met the strict EPA requirements to earn ENERGY STAR® certification for plants. The energy performance of industrial facilities is compared nationally to similar operations. Only the top 25% become certified.



9 TOP PROJECTS

Voted on by industry peers, business initiatives are eligible for ENERGY STAR® recognition by demonstrating leadership and commitment to reducing emissions and meeting EPA energy design criteria.



8 CHALLENGE FOR INDUSTRY ACHIEVERS

ENERGY STAR® Challenge for Industry is a global initiative for industrial sites to reduce their energy intensity by 10% within five years.



4 CERTIFIED BUILDINGS

ENERGY STAR® certification for buildings recognizes locations that rank in the top 25% of energy performance standards nationwide compared to similar facilities. Annual scores are verified by a third party.



CERTIFIED PLANTS

Rosemount, Minnesota
FLINT HILLS RESOURCES PINE BEND
2019, 2020, 2021, 2022, 2023

Beatrice, Nebraska
KOCH FERTILIZER
2019, 2020, 2021, 2022, 2023

Enid, Oklahoma
KOCH FERTILIZER
2020, 2021, 2022, 2023

Fort Dodge, Iowa
KOCH FERTILIZER
2021

Brewton, Alabama
GEORGIA-PACIFIC
2021, 2022, 2023

New Augusta, Mississippi
GEORGIA-PACIFIC LEAF RIVER
2020, 2021, 2023

Dewitt, Iowa
GUARDIAN INDUSTRIES
2020



CHALLENGE FOR INDUSTRY ACHIEVERS

Crossett, Arkansas
GEORGIA-PACIFIC
2020-2023

Camas, Washington
GEORGIA-PACIFIC
2019-2021

Zachary, Louisiana
GEORGIA-PACIFIC PORT HUDSON
2020-2022

Green Bay, Wisconsin
GEORGIA-PACIFIC GREEN BAY-DAY STREET
2019-2021

Brewton, Alabama
GEORGIA-PACIFIC
2016-2020

Muskogee, Oklahoma
GEORGIA-PACIFIC
2014-2018

Green Bay, Wisconsin
GEORGIA-PACIFIC GREEN BAY-BROADWAY
2015-2018

Palatka, Florida
GEORGIA-PACIFIC
2014-2017



TOP PROJECTS

Enid, Oklahoma
KOCH FERTILIZER
Top Project: Steam Traps
2023

Pennington, Alabama
GEORGIA-PACIFIC NAHEOLA
Top Project: Ceramic Insulation
2023

Green Bay, Wisconsin
GEORGIA-PACIFIC GREEN BAY-DAY STREET
Top Project: Visual Compressed Air Leak Repair
2021

Palatka, Florida
GEORGIA-PACIFIC
Top Project: Water Reduction
2020

New Augusta, Mississippi
GEORGIA-PACIFIC LEAF RIVER
Top Project: Drone Insulation Inspection
2020

Pennington, Alabama
GEORGIA-PACIFIC NAHEOLA
Top Project: Biomass Boiler
2019

Green Bay, Wisconsin
GEORGIA-PACIFIC GREEN BAY-BROADWAY
Top Project: Natural Gas Boiler
Top Project: Energy Billing
2016, 2017

Yorkshire, England
GUARDIAN INDUSTRIES GOOLE
Top Project: Goole Waste Heat Recovery
2017



CERTIFIED BUILDINGS

Troy, Michigan
SRG GLOBAL A GUARDIAN COMPANY
2020

Wichita, Kansas
HQ - BUILDING T
2007-2010, 2017, 2019

Wichita, Kansas
HQ - BUILDING H
2016, 2019

Atlanta, Georgia
GEORGIA-PACIFIC CENTER
2010-2019