

U.S. Environmental Protection Agency Honors



GP has a long history of mutually beneficial collaborations with the EPA – from awards and recognition, to programs aimed at enhancing safety and reducing emissions at operating facilities.



5 CERTIFIED PLANTS

ENERGY STAR® certification is earned through adherence to strict EPA requirements. The energy performance of industrial facilities is compared nationally to similar operations. Only the top 25% become certified.



7 TOP PROJECTS

Business initiatives that demonstrate leadership and commitment to reducing emissions and meeting EPA energy design criteria are eligible for ENERGY STAR® recognition.



10 CHALLENGE FOR INDUSTRY ACHIEVERS

ENERGY STAR® Challenge for Industry is a global initiative for industrial sites to reduce their energy intensity by 10% within five years.



CERTIFIED PLANTS

Big Island Containerboard Mill

2024, 2025, 2026

Brewton Containerboard Mill

2021, 2022, 2023, 2024, 2025, 2026

Monticello Containerboard Mill

2026

Toledo Containerboard Mill

2025

Leaf River Cellulose Mill

2020, 2021, 2023, 2024, 2025, 2026



TOP PROJECTS

Naheola

2023 Ceramic Insulation

Palatka

2020 Water Hunt

Leaf River

2020 Infrared Drone Insulation Inspection

Naheola

2019 Biomass Boiler

Green Bay Broadway

2017 Energy Metering and Billing

2016 Natural Gas Boiler

Green Bay Day Street

2021 Visual Compressed Air Leak Detection



CHALLENGE FOR INDUSTRY ACHIEVERS

Brewton

2020

Muskogee

2020

Camas

2022

Palatka

2018

Crossett

2023

Plattsburgh

2025

Green Bay Broadway

2018

Port Hudson

2025

2022

Green Bay Day Street

2021