

Koch's U.S. Environmental Protection Agency Honors

Koch has a long history of working toward mutually beneficial environmental outcomes with the Environmental Protection Agency — earning us awards and recognitions for programs aimed at enhancing safety, being more energy efficient and reducing emissions at operating facilities.



5 EPA ENERGY STAR® **PARTNER OF THE YEAR AWARDS** **FOR ENERGY MANAGEMENT** 2017, 2021, 2022, 2023 and 2024

10 **CERTIFIED** **PLANTS**

Koch companies in refining, fertilizer, pulp and flat glass have all met the strict EPA requirements to earn ENERGY STAR® certification for plants. The energy performance of industrial facilities is compared nationally to similar operations. Only the top 25% become certified.

12 **CHALLENGE** **FOR INDUSTRY** **ACHIEVERS**

ENERGY STAR® Challenge for Industry is a global initiative for industrial sites to reduce their energy intensity by 10% within five years.

13 **TOP** **PROJECTS**

Voted on by industry peers, business initiatives are eligible for ENERGY STAR® recognition by demonstrating leadership and commitment to reducing emissions and meeting EPA energy design criteria.

3 **CERTIFIED** **BUILDINGS**

ENERGY STAR® certification for buildings recognizes locations that rank in the top 25% of energy performance standards nationwide compared to similar facilities. Annual scores are verified by a third party.

10 CERTIFIED PLANTS

FLINT HILLS RESOURCES

Rosemount, Minnesota - Pine Bend
2019-2023

GEORGIA-PACIFIC

Big Island, Virginia
2024-2025

Brewton, Alabama
2021-2025

New Augusta, Mississippi - Leaf River
2020-2025

Toledo, Oregon
2025

GUARDIAN INDUSTRIES

Dewitt, Iowa
2020

KOCH FERTILIZER

Beatrice, Nebraska
2019-2023

Enid, Oklahoma
2020-2024

Fort Dodge, Iowa
2021, 2024

Wever, Iowa
2024

12 CHALLENGE FOR INDUSTRY ACHIEVERS

FLINT HILLS RESOURCES

Corpus Christi, Texas
2021-2024

GEORGIA-PACIFIC

Brewton, Alabama
2016-2020

Camas, Washington
2019-2021

Crossett, Arkansas
2020-2023

Green Bay, Wisconsin - Green Bay-Broadway
2015-2018

Green Bay, Wisconsin - Green Bay-Day Street
2019-2021

Muskogee, Oklahoma
2014-2018

Palatka, Florida
2014-2017

Plattsburgh, New York
2023-2025

Port Hudson, Louisiana
2022-2025

Zachary, Louisiana - Port Hudson
2020-2022

KOCH METHANOL

Saint James, Louisiana
2023-2024

13 TOP PROJECTS

FLINT HILLS RESOURCES

Rosemount, Minnesota - Pine Bend
Top Project: Solar Power
2024

GEORGIA-PACIFIC

Green Bay, Wisconsin - Green Bay-Broadway
Top Project: Natural Gas Boiler
Top Project: Energy Billing
2016, 2017

Green Bay, Wisconsin - Green Bay-Day Street
Top Project: Visual Compressed Air Leak Repair
2021

New Augusta, Mississippi - Leaf River
Top Project: Drone Insulation Inspection
2020

Palatka, Florida
Top Project: Water Reduction
2020

Pennington, Alabama Naheola
Top Project: Biomass Boiler
2019

Pennington, Alabama - Naheola
Top Project: Ceramic Insulation
2023

GUARDIAN INDUSTRIES

Yorkshire, England - Goole
Top Project: Goole Waste Heat Recovery
2017

KOCH FERTILIZER

Enid, Oklahoma
Top Project: Steam Traps
Top Project: Steam Management
2023, 2024

MOLEX

Multiple Locations
Top Project: Electronically Commutated Fans
Top Project: Energy Working Team
2024

3 CERTIFIED BUILDINGS

GEORGIA-PACIFIC CENTER

Atlanta, Georgia
2010-2019

KOCH HEADQUARTERS

Wichita, Kansas - HQ - Building T
2007-2010, 2017, 2019

Wichita, Kansas - HQ - Building H
2016, 2019