

# Georgia-Pacific's U.S. Environmental Protection Agency Honors



GP has a long history of mutually beneficial collaborations with the EPA — from awards and recognition, to programs aimed at enhancing safety and reducing emissions at operating facilities.



## 3 CERTIFIED PLANTS

ENERGY STAR® certification is earned through adherence to strict EPA requirements. The energy performance of industrial facilities is compared nationally to similar operations. Only the top 25% become certified.



## 6 TOP PROJECTS

Business initiatives that demonstrate leadership and commitment to reducing emissions and meeting EPA energy design criteria are eligible for ENERGY STAR® recognition.



## 7 CHALLENGE FOR INDUSTRY ACHIEVERS

ENERGY STAR® Challenge for Industry is a global initiative for industrial sites to reduce their energy intensity by 10% within five years.



## CERTIFIED PLANTS

Bedford County, Virginia  
**Big Island  
Containerboard Mill**  
2024

Brewton, Alabama  
**Brewton  
Containerboard Mill**  
2021

New Augusta, Mississippi  
**Leaf River  
Cellulose Mill**  
2020, 2021, 2023, 2024



## TOP PROJECTS

Pennington, Alabama  
**Naheola Paper Mill**  
Top Project: Ceramic Insulation  
2023

Palatka, Florida  
**Palatka Paper Mill**  
Top Project: Water Reduction  
2020

New Augusta, Mississippi  
**Leaf River Cellulose Mill**  
Top Project: Infrared Drone Insulation Inspection  
2020

Pennington, Alabama  
**Naheola Paper Mill**  
Top Project: Biomass Boiler  
2019

Green Bay, Wisconsin  
**Broadway Paper Mill**  
Top Project: Natural Gas Boiler  
Top Project: Energy Metering and Billing  
2016, 2017



## CHALLENGE FOR INDUSTRY ACHIEVERS

Crossett, Arkansas  
**Crossett Paper Mill**  
2023

Camas, Washington  
**Camas Tissue Mill**  
2022

Zachary, Louisiana  
**Port Hudson Mill**  
2022

Brewton, Alabama  
**Brewton Containerboard Mill**  
2020

Muskogee, Oklahoma  
**Muskogee Tissue Mill**  
2019

Green Bay, Wisconsin  
**Broadway Paper Mill**  
2018

Palatka, Florida  
**Palatka Paper Mill**  
2018